

## Programmable Logic Controller **WITH LS PLC, YOU ARE PAID IN FULL!**

Since its establishment in 1974 as Korea's pioneer in the field of industrial & electronics, LS Industrial Systems has worked hard and became the domestic market leader. Not satisfied with being the top player in Korea, we have expanded our market scope with a global vision and are making great strides to manufacture the best products. LS Industrial Systems Co., Ltd. is a leading manufacturer and worldwide marketer of high-technology Programmable Logic Controllers.

**Quality Production**

**Quality After-sales Service**

**Quality Installation**

**Quality Design**

### **Contact us today!**

You will be surprised at the price/performance of LS products.  
You will be satisfied with customer-oriented sales strategy of LS.  
With a complete line-up of PLCs meeting international standards,  
LS create values for customers.



### **Automation Solution**





# XGT Family

## XGT PLC High performance

### Rack type (XGR/XGK/XGI Series)

#### XGR: Redundancy system

- CPU processing speed: 42ns/step
- I/O Point: Max. 131,072
- Total memory: 25MB (Program 7MB, Data 2MB, Flash 16MB)
- Switching over time: min. 4.3ms/max. 22ms
- Built-in 256 PID loops control

#### XGK: Ladder programming

- CPU processing speed: 28ns/step
- I/O point: max. 6,144
- Various type of CPU E/S/A/H/U (16K/32K/32K/64K/128Ksteps)
- Integrated intelligent Software package : XG5000
- System solution based on open network: Ethernet, Profibus, DeviceNet
- Built-in 256 PID loops control

#### XGI: IEC standard programming

- CPU processing speed: 28ns/step
- I/O point: max. 6,144
- Various type of CPU S/H/U (128K/512K/1Mbytes)
- IEC 61131-3 Standard programming
  - LD (Ladder Diagram), SFC (Sequential Function Chart), ST (Structured Text)
  - User defined FB (Function Block)
- Built-in 256 PID loops control

### Block type (XGB Series)

#### XBM: Connector type

- Programming language: Ladder
- CPU processing speed: 160ns/step
- Max. 256-point I/O control
- Program Capacity: 10Ksteps
- Floating-Point Arithmetic
- Built-in Cnet, HSC, PID, Positioning, Pulse catch, Input filter, External Interrupt
- Expansion Cnet, Ethernet

#### XBC/XEC: Terminal block type

- Programming language: Ladder, IEC standard
- CPU processing speed: 120ns/step
- Max. 384-point I/O control
- Program Capacity: 15Ksteps/200Kbytes
- Supporting Floating-Point Arithmetic
- Built-in Cnet, HSC, PID, Positioning, Pulse catch, Input filter, External Interrupt
- Expansion Cnet, Ethernet
- Download port: Serial, USB

XGR



XGK / XGI

\* Programming language selection via CPU replacement



XBM



XBC / XEC

## XGT Panel Human Machine Interface

### Touch panel (XP30/XP50/XP70/XP80/XP90)

- High and vivid distinction with 65,536 colors
- 10/100 BASE-T Ethernet interface.
- Convenient and easy screen editing
- Strengthened data management (Logging, Recipe, and Alarm).
- Multi-lingual display up to 8 languages and easy switching.
- Offline program simulation.
- USB host for the use of peripheral devices (Mouse, keyboard, printer, etc).
- Display data memory: 10MB

### Text type (XP10)

- Screen: 192 × 64 Graphic STN LCD
- Flash memory: Program/Parameter back up
- RS-232C/RS-485 2 CH separate to use
- Power requirements - 24 V input or 5 V direct input by LS PLC
- Various function key - ESC ALM SET ENT F1~F4 Arrow keys



XP30/XP50/XP70/XP80/XP90



XP10

# GLOFA-GM / MASTER-K Series



## GLOFA-GM/MASTER-K PLC Powerful and trustworthy

### Rack type

#### K300S/K200S: Ladder programming

- Small-and medium-scale control with 1,024 points
- CPU processing speed: 0.2 $\mu$ s/step
- On-line editing
- Change I/O value by force
- Small-and medium-sized manufacture line control by network
- Downsizing and high performance
- Various special modules: analog, HSC, positioning, etc
- Network support: Cnet, Fast Ethernet, Fnet, Rnet, DeviceNet, Profibus-DP
  - CPU version 3.0 or later: max. 4 modules in total
  - CPU version 2.9 or less: max. 2 modules in total



K300S / GM4

\* Programming language selection via CPU replacement

#### GM4/GM6: IEC standard programming

- Max. I/O points: GM4A/B (2,048), GM4C (3,584)
- Fast processing time with high-speed gate array
- Fit for small-and medium-sized manufacturing line
- In case of remote system configuration, large-scale control available
- Cnet, DeviceNet, Fast Ethernet, Fnet, Profibus-DP, Rnet support
- Downsizing and high performance/function
- Special function modules
  - Analog I/O, PID, High-speed counter, Position control (APM), AT, TC, RTD, etc



K200S / GM6

\* Programming language selection via CPU replacement

### Block type

#### K120S: Ladder programming

- CPU processing speed: 0.1 $\mu$ s/step
- 20/30/40/60-point standard main unit
- 10/14/20/30-point economic main unit
  - All the standard DRT-unit have transistor output for position control (except 10-point unit)
  - Max. 120 points are available connecting 3 expansion units



K120S / GM7U

#### GM7U: IEC standard programming

- Global standard (IEC61131-3) language: IL, ID, SFC
- Various main module: 32 types
  - 20/30/40/60 points
  - AC/DC power, DC input, Relay/Transistor output
- Various expansion module: 24 types
  - Digital I/O 7 types, analog I/O 9 types, Communication I/F 6 types, option module 2 types
- Total I/O control: 120 points

## Smart I/O Distributed system

### Stand alone type

- Wiring reduction and real time control of distributed I/O
- Supporting Rnet, DeviceNet, Profibus-DP, MODBUS (RS-422/485)
- Various I/O (DC/TR/Relay) modules with the unit of 16/32 points



Stand alone type

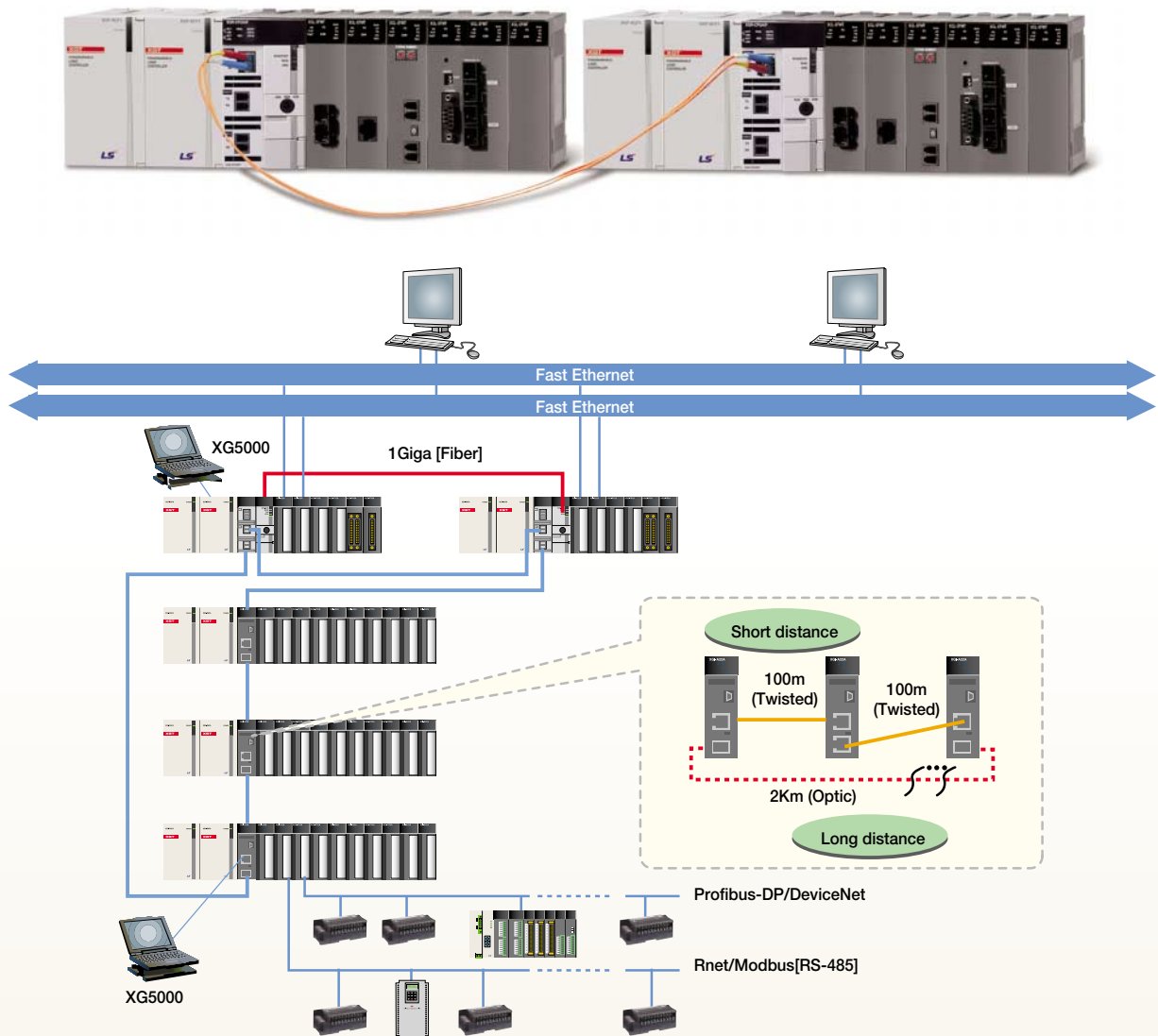
### Expandable type

- Easy configuration of remote system using XGB expansion I/O
- Up to 8 modules expandable with Network adapter
- Max. 256-point digital I/O
- Max. 16-channel analog I/O
- Network adapter: Profibus-DP, DeviceNet, Rnet, Modbus TCP/IP, EtherNet/IP



Expandable type

# XGR Series | Redundancy system for high-speed process control based on IEC



## High performance

- Processing speed: 42ns/step
- CPU synchronization via fiber optic cable
- I/O Points: Max. 131,072
- Total memory: 25MB (Program 7MB, Data 2MB, Flash 16MB)
- Switching over time: min. 4.3ms/max. 22ms

## Easy expansion installation using network

- Max. 31 expansion base
- Distance: Fiber 2km (Max. expansion 60km), Twisted fair 100m (Max. expansion 3km)
- Program upload and download via expansion base
- No limit to install the communication master on the expansion base

## Enhanced maintenance via system history and network ring configuration

- Convenient system analyze using Operation history, Error history, System history
- Ring configuration to prevent a line disconnection error
- Network monitoring, Protocol monitoring function
- Error channel monitoring via flag
- Graphic display for the system configuration
- Safe module exchange via Wizard

## IEC 61131-3 Standard language

- LD, ST, SFC, IL (read only)
- Program configuration and data type based on IEC

## Variety of communication function

- Easy interface using Open network (Ethernet, Profibus-DP, DeviceNet, RS-232C, RS-422/485, etc)
- Max. 24 communication module installation on the expansion base (High speed link 12, P2P 8)
- Network diagnosis via network and frame monitoring
- PLC link via dedicated communication based on Ethernet (RAPIEnet)

## Variety of input and output module

- 8 / 16 / 32 / 64 points (8 / 16 points Relay output)
- Input / Output / Mixed module

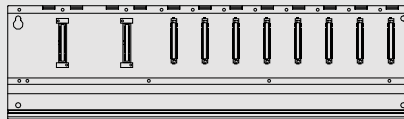
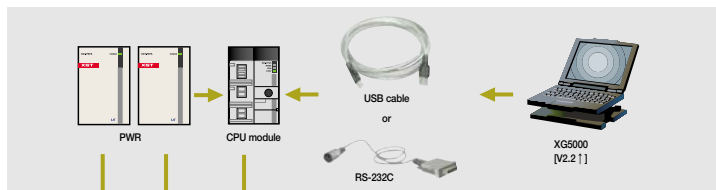
## Enhanced analog function

- Enable to install the analog module on the expansion base (Max. 250, Analog input 139)
- Insulated type and Temperature module
- Easy to set the parameter via I/O parameter and flag
- Debugging function via special module monitoring

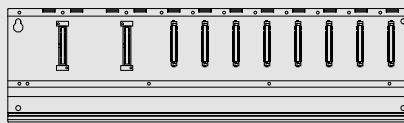
## Integrated programming & engineering environment

- XG5000 : Easy to program, various monitoring functions and enhanced editing function
- XG-PD : Convenient setup for communication and network parameter
- XG-PM: Software package for positioning module

# XGR Series | Product list



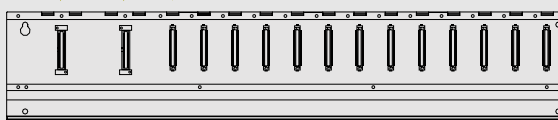
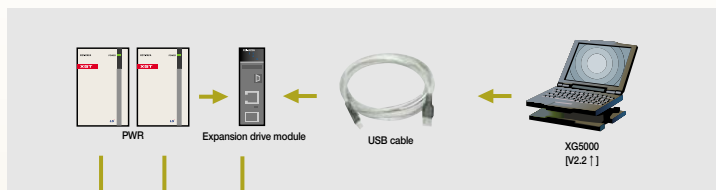
Main base [A Side] XGR-M06P



Main base [B Side] XGR-M06P

### Main base

- 2 types of CPU: Fiber optic, Twisted fair
- Power: AC110V, AC220V
- 6slot base: enable to install 6 communication modules



Expansion base XGR-E12P

### Expansion base

- Power: 8.5A/AC110V, 8.5A/AC220V
- Expansion drive: Fiber optic, Twisted fair, Hybrid
- EFM\* and EIM\*: not available with 12slot base

CPU module	
Type	I/O point
XGR-CPUH/T [Twisted fair]	131,072 points
XGR-CPUH/F [Fiber optic]	

Cable	
USB-301A	USB downloading cable
K1C-050A	RS232C downloading cable
XGC-F201	CPU synchronization cable: 2m
XGC-F501	CPU synchronization cable: 5m

Power	
XGR-AC12	AC110V 5.5A(Main base)
XGR-AC13	AC110V 8.5A(Expansion base)
XGR-AC22	AC220V 5.5A(Main base)
XGR-AC23	AC220V 8.5A(Expansion base)
XGR-DC42	DC 24V 7A(Main/Expansion base)

Base module	
XGR-M06P	6slot, Main
XGR-E12P	12slot, Expansion

Expansion drive module	
XGR-DBST	Twisted fair 2Ch
XGR-DBSF	Fiber optic 2Ch
XGR-DBSH	Twisted fair/Fiber optic 1Ch

Item	Input module		
	AC110V	AC220V	DC24V
8 points	-	XGI-A21A	XGI-D21A
16 points	XGI-A12A	-	XGI-D22A
	-	-	XGI-D22B
32 points	-	-	XGI-D24A
	-	-	XGI-D24B
64 points	-	-	XGI-D28A
	-	-	XGI-D28B

Item	Output module		
	Relay	Triac	Transistor
8 points	XGQ-RY1A	-	-
16 points	XGQ-RY2A	XGQ-SS2A	XGQ-TR2A
	XGQ-RY2B	-	XGQ-TR2B
32 points	-	-	XGQ-TR4A
	-	-	XGQ-TR4B
64 points	-	-	XGQ-TR8A
	-	-	XGQ-TR8B

Input/Output mixed module		
XGH-DT4A	16 points DC input	16 points TR output

Special module		
Analog input	XGF-AV8A	Voltage input type, 8Ch
	XGF-AC8A	Current input type, 8Ch
	XGF-AD8A	Voltage/ Current input, 8Ch
	XGF-AD4S	Voltage/ Current input, 4Ch (Isolated)
	XGF-AD16A	Voltage/ Current input, 16Ch
Analog output	XGF-AW4S	2-wire, Voltage/ Current input, 4Ch (Isolated)
	XGF-DV4A	Voltage output type, 4Ch
	XGF-DC4A	Current output type, 4Ch
	XGF-DV8A	Voltage output type, 8Ch
	XGF-DC8A	Current output type, 8Ch
Analog Input/Output	XGF-DV4S	Voltage output, 4Ch (Isolated)
	XGF-DC4S	Current output, 4Ch (Isolated)
High-speed counter	XGF-AH6A	Input: 4Ch, Voltage/ Current Output: 2Ch Voltage/ Current
	XGF-HO2A	Pulse (OC) input type, 2Ch
Positioning	XGF-HD2A	Pulse (LD) input type, 2Ch
	XGF-P01A-P03A	Open collector, 1~3axis
	XGF-PD1A-PD3A	Line drive, 1~3axis
	XGF-P01H-P04H	Open collector, 1~4axis
Temperature control	XGF-PD1H-PD4H	Line drive, 1~4axis
	XGF-TC4S	Thermocouple input, 4Ch
	XGF-RD4A	RTD input, 4Ch
Temperature controller	XGF-RD4S	RTD input, 4Ch (Insulated)
	XGF-TC4UD	Input: 4Ch(Voltage/Current/RTD/TC), Output: 4Ch(TR/Current), 4 loops
Event input	XGF-SOEA	DC24V, 32points

Communication module		
RAPIEnet	XGL-EIMT	RAPIEnet Twisted fair 2Ch
	XGL-EIMH	RAPIEnet Fiber optic/Twisted fair 1Ch
	XGL-EIMF	RAPIEnet Fiber optic 2Ch
	XOL-EIMT	RAPIEnet Twisted fair 2Ch For PC
Cnet	XOL-EIMF	RAPIEnet Fiber optic 2Ch For PC
	XGL-CH2A	RS-232C/RS-422
	XGL-C22A	RS-232C, 2Ch
Ethernet (Open)	XGL-C42A	RS-422, 2Ch
	XGL-EFMF	Fiber optic, Master, SC type
	XGL-EFMT	Twisted pair, Master, RJ-45
	XGL-ESHF	Fast Ethernet, Industrial Ring module
EtherNet/IP	XGL-EHST	Fast Ethernet, Switching hub
	XGL-EIPT	Industrial Ethernet, 2ports
Rnet	XGL-RMEA	Rnet, Master, TP
DeviceNet	XGL-DMEA	DeviceNet, Master
Profibus-DP	XGL-PMEA	Profibus-DP, Master
Fnet	XGL-FMEA	Dedicated network



# XGK/ XGI Series | High performance PLC



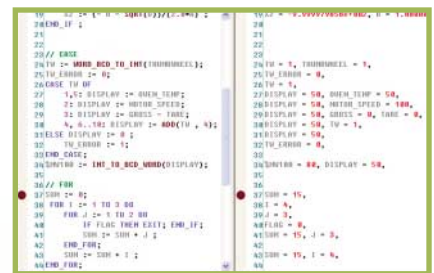
## XGK series

- Fastest CPU processing of 28ns/step
- Up to 6,144 I/O points configurable (32,768 points controllable with remote I/O)
- Integrated intelligent Software package: XG5000, XG-PD, XG-PM
- System solution based on open network: Ethernet, Profibus-DP, DeviceNet
- Special devices for easy programming
- Massive device memory
- USB I/F for prog. up/download & monitoring

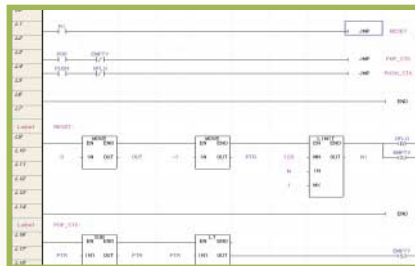
## XGI series

- Fastest CPU processing of 28ns/step
- Up to 6,144 I/O points configurable (131,072 points controllable with remote I/O)
- IEC 61131-3 Standard programming
  - LD (Ladder Diagram), SFC (Sequential Function Chart), ST (Structured Text)
  - User defined FB (Function Block)
- Built-in PID function (Max. 256 loop)
- USB I/F for prog. up/download & monitoring

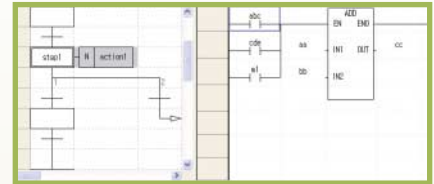
## ST



## LD



## SFC



## CPU modules

### XGK-CPUU (XGI-CPUU)

- 128Ksteps(1Mbytes) program memory
- 28ns processing speed
- 6,144 I/O points control

### XGK-CPUH (XGI-CPUH)

- 64Ksteps(512Kbytes) program memory
- 28ns processing speed
- 6,144 I/O points control

### XGK-CPUA

- 32Ksteps program memory
- 28ns processing speed
- 3,072 I/O points control

### XGK-CPUS (XGI-CPUS)

- 32Ksteps(128Kbytes) program memory
- 84ns processing speed
- 3,072 I/O points control

### XGK-CPUE

- 16Ksteps program memory
- 84ns processing speed
- 1,536 I/O points control

## Expansion modules

### Power modules

With AC Freevoltage/220 V and DC 24 V power supply

### Base modules

With 4/6/8/12 main and expansion base

### Digital input/output modules

From 16 to 64 points, with transistor, relay, triac switches

### Analog input/output modules

With 4 or 8 CH current/voltage signals

### Temperature input modules

With 4 CH Pt100/JPt100 resistance thermometer and thermocouple

### High speed counter module

For connection with incremental encoder (2 channels)

### Positioning module

1/2/3 axis positioning for servo and step drive and motor

## Network modules

### FEnet modules

Ethernet network with TCP/IP protocol

### Pnet modules

Profibus-DP fieldbus protocol for connection between LS PLC and different manufacturers

### Dnet modules

DeviceNet fieldbus protocol for connection between LS PLC and different manufacturers

### Rnet modules

Dedicated network for remote I/O control (LS Smart I/O)

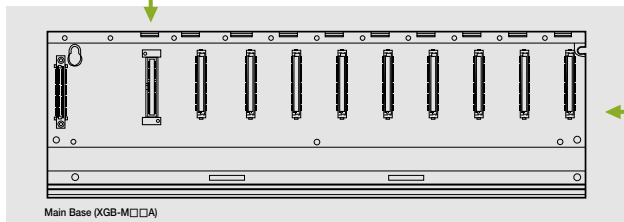
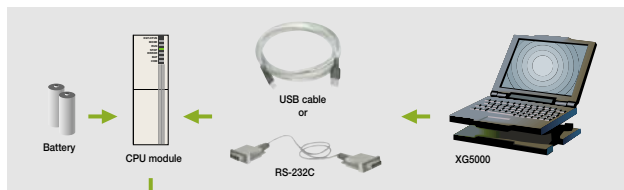
### Cnet modules

Serial communication module with RS-232C/422/485

### RAPInet module

Dedicated network based on Ethernet

# XGK/XGI Series | Product list

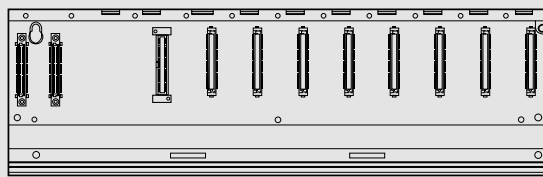


Main Base (XGB-M□□A)



Expansion cable (XGC-E□□□)

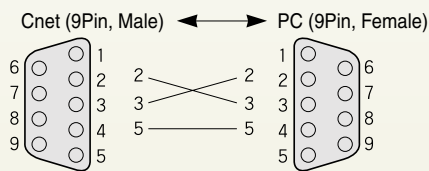
Expansion cable		
Item	Type	Description
Expansion cable	XGC-E041	Expansion cable 0.4m
	XGC-E061	Expansion cable 0.6m
	XGC-E121	Expansion cable 1.2m
	XGC-E301	Expansion cable 3.0m
	XGC-E501	Expansion cable 5.0m
	XGC-E102	Expansion cable 10m
	XGC-E152	Expansion cable 15m
Expansion terminator	XGT-TERA	Expansion terminator



Expansion base (XGB-E□□□)

Item	Main base	Expansion base
4 Slot	XGB-M04A	XGB-E04A
6 Slot	XGB-M06A	XGB-E06A
8 Slot	XGB-M08A	XGB-E08A
12 Slot	XGB-M12A	XGB-E12A

## • XG5000 Cable (RS-232C)



CPU module	
Type	I/O point
XGI-CPUU/XGK-CPUU	6,144
XGI-CPUH/XGK-CPUH	6,144
XGK-CPUA	3,072
XGI-CPUS/XGK-CPUS	3,072
XGK-CPUE	1,536

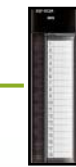
Programming cable		
Item	Type	Description
USB cable	USB-301A	USB downloading cable
RS-232C cable	KIC-050A	RS-232C downloading cable



Power module (XGP-□□□□)



Input module (XGI-□□□□)



Output module (XGO-□□□□)



Special module (XGF-□□□□)



Communication module (XGL-□□□□)

Power module			
AC	Free Voltage	XGP-ACF1	DC5V 3A DC24V 0.6A
		XGP-ACF2	DC5V 6A
	220V	XGP-AC23	DC5V 8.5A
DC		XGP-DC42	DC5V 6A

Item	Input module		
	AC110V	AC220V	DC24V
8 points	-	XGI-A21A	XGI-D21A
16 points	XGI-A12A	-	XGI-D22A
	-	-	XGI-D22B
32 points	-	-	XGI-D24A
	-	-	XGI-D24B
64 points	-	-	XGI-D28A
	-	-	XGI-D28B

Item	Output module		
	Relay	Triac	Transistor
8 points	XGQ-RY1A	-	-
16 points	XGQ-RY2A	XGQ-SS2A	XGQ-TR2A
	XGQ-RY2B	-	XGQ-TR2B
32 points	-	-	XGQ-TR4A
	-	-	XGQ-TR4B
64 points	-	-	XGQ-TR8A
	-	-	XGQ-TR8B

Input/Output mixed module		
XGH-DT4A	16 points DC input	16 points TR output

Special module		
Analog input	XGF-AV8A	Voltage input type, 8Ch
	XGF-AC8A	Current input type, 8Ch
	XGF-AD8A	Voltage/ Current input, 8Ch
	XGF-AD4S	Voltage/ Current input, 4Ch (Isolated)
	XGF-AD16A	Voltage/ Current input, 16Ch
Analog output	XGF-AW4S	2-wire, Voltage/ Current input, 4Ch (Isolated)
	XGF-DV4A	Voltage output type, 4Ch
	XGF-DC4A	Current output type, 4Ch
	XGF-DV8A	Voltage output type, 8Ch
	XGF-DC8A	Current output type, 8Ch
Analog Input/Output	XGF-DV4S	Voltage output, 4Ch (Isolated)
	XGF-DC4S	Current output, 4Ch (Isolated)
High-speed counter	XGF-AH6A	Input: 4Ch, Voltage/ Current Output: 2Ch Voltage/ Current
	XGF-HO2A	Pulse (OC) input type, 2Ch
Positioning	XGF-HD2A	Pulse (LD) input type, 2Ch
	XGF-P01A-P03A	Open collector, 1-3axis
	XGF-P01A-P03A	Line drive, 1-3axis
Temperature control	XGF-P01H-P04H	Open collector, 1-4axis
	XGF-P01H-P04H	Line drive, 1-4axis
	XGF-TC4S	Thermocouple input, 4Ch
Temperature controller	XGF-RD4A	RTD input, 4Ch
	XGF-RD4S	RTD input, 4Ch (Insulated)
Event input	XGF-TC4UD	Input: 4Ch(Voltage/Current/RTD/TC), Output: 4Ch(TR/Current), 4 loops
	XGF-SOEA	DC24V, 32points

Communication module		
RAPIenet	XGL-EIMT	RAPIenet Twisted pair 2Ch
	XGL-EIMH	RAPIenet Fiber optic/Twisted pair 1Ch
	XGL-EIMF	RAPIenet Fiber optic 2Ch
	XGL-EIMT	RAPIenet Twisted pair 2Ch For PC
Cnet	XGL-EIMF	RAPIenet Fiber optic 2Ch For PC
	XGL-CH2A	RS-232C/RS-422
	XGL-C22A	RS-232C, 2Ch
Ethernet (Open)	XGL-C42A	RS-422, 2Ch
	XGL-EFMT	Fiber optic, Master, SC type
	XGL-EFMT	Twisted pair, Master, RJ-45
EtherNet/IP	XGL-ESHF	Fast Ethernet, Industrial Ring module
	XGL-EHST	Fast Ethernet, Switching hub
DeviceNet	XGL-EIPT	Industrial Ethernet, 2ports
Profibus-DP	XGL-RMEA	Rnet, Master, TP
Fnet	XGL-DMEA	DeviceNet, Master
	XGL-PMEA	Profibus-DP, Master
	XGL-FMEA	Dedicated network



# XGB Series | Micro PLC

LS Industrial Systems introduces its most compact and high performance PLC, XGB series. The compactness, high performance, easiness & convenience and functionality are three important characteristics of the XGB PLC.

Its compactness ensures that it occupied less space in the equipment and its diverse expandability guarantees flexibility for needs. And its various built-in functions enable the cost-effective PLC system. This controller is particularly suitable for performing small-to-medium performance automation tasks.



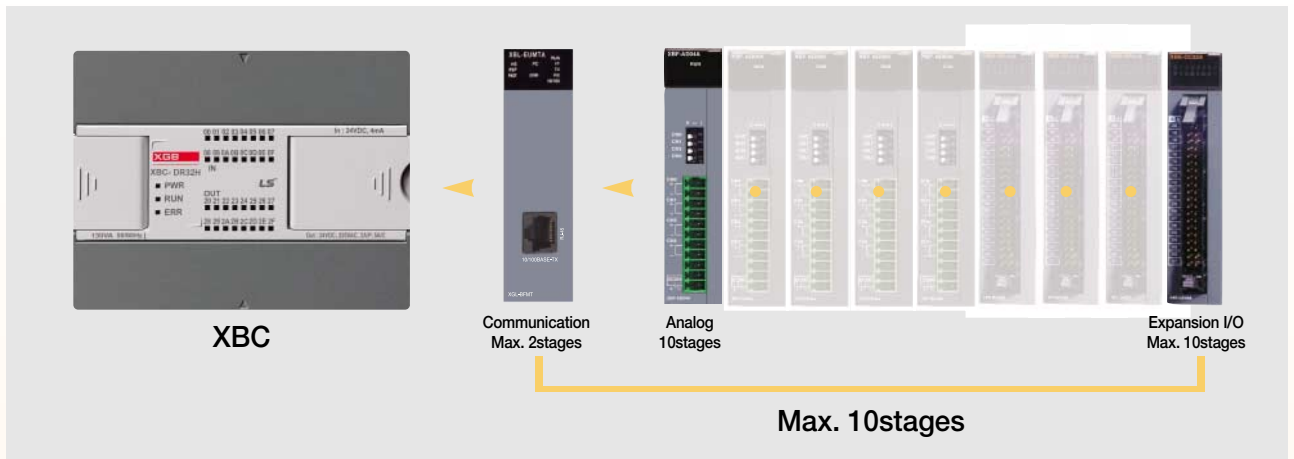
XBM

XBC

## Features

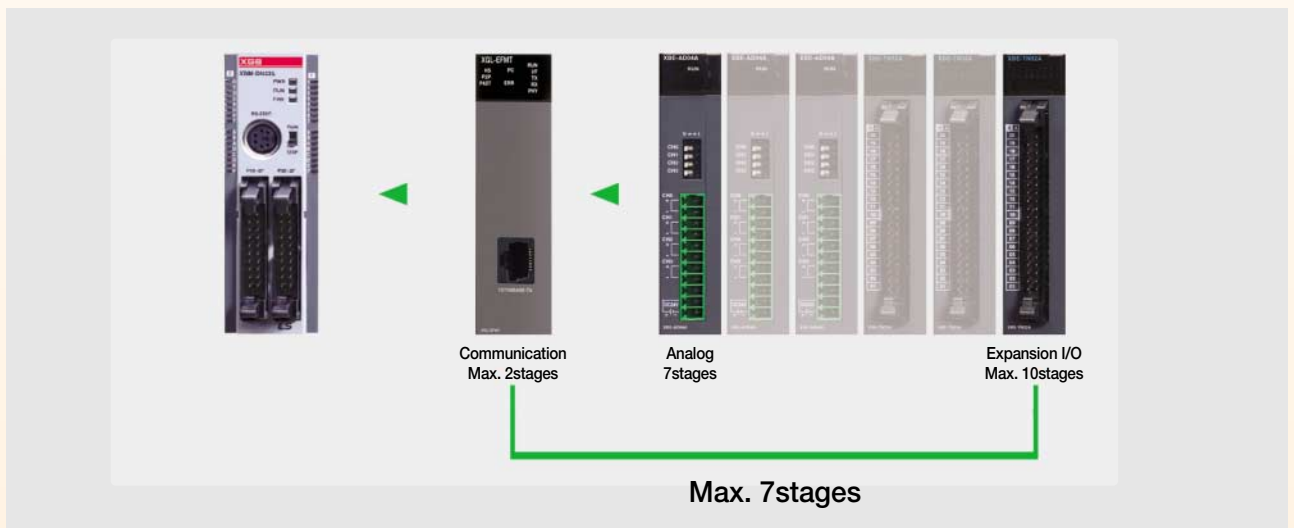
### XBC/XEC (H-Type)

- 83ns/Step processing speed and floating-point arithmetic with on-board CPU
- Max 10 expansion modules, Max. 384 I/O point control: PLC systems for Small- and medium-scale applications
- Max. 5-Ch Communication with built-in functions and expansion modules



### XBM (S-Type)

- 160ns/Step processing speed and floating-point arithmetic with on-board CPU
- Max 7 expansion modules, Max. 256 I/O point control: PLC systems for Small- and medium-scale applications
- Max. 5-Ch Communication with built-in functions and expansion modules







## Main / Expansion modules

Item	Model	Specification
Main unit	XBM-DR16S	DC24V power supply, 8-point DC24V input, 8-point relay output
	XBM-DN16S	DC24V power supply, 8-point DC24V input, 8-point TR output, Built-in positioning function
	XBM-DN32S	DC24V power supply, 16-point DC24V input, 16-point TR output, Built-in positioning function
	XBC-DR32H	AC110~220V, 16-point DC input, 16-point Relay output
	XBC-DN32H	AC110~220V, 16-point DC input, 16-point TR output
	XBC-DR64H	AC110~220V, 32-point DC input, 32-point Relay output
	XBC-DN64H	AC110~220V, 32-point DC input, 32-point TR output
	XBC-DR32H/DC	DC24V, 16-point DC input, 16-point Relay output
	XBC-DN32H/DC	DC24V, 16-point DC input, 16-point TR output
	XBC-DR64H/DC	DC24V, 32-point DC input, 32-point Relay output
	XBC-DN64H/DC	DC24V, 32-point DC input, 32-point TR output
	XEC-DR32H	AC110~220V, 16-point DC input, 16-point Relay output (IEC standard language)
	XEC-DN32H	AC110~220V, 16-point DC input, 16-point TR output (IEC standard language)
	XEC-DR64H	AC110~220V, 32-point DC input, 32-point Relay output (IEC standard language)
XEC-DN64H	AC110~220V, 32-point DC input, 32-point TR output (IEC standard language)	
Expansion I/O module	XBE-DC08A	8-point DC24V input
	XBE-DC16A	16-point DC24V input
	XBE-DC32A	32-point DC24V input
	XBE-RY08A	8-point relay output
	XBE-RY16A	16-point relay output
	XBE-TN08A	8-point Transistor (sink) output
	XBE-TN16A	16-point Transistor (sink) output
	XBE-TN32A	32-point Transistor (sink) output
	XBE-TP08A	8-point Transistor (source) output
	XBE-TP16A	16-point Transistor (source) output
Special module	XBF-AD04A	4-channel analog input (current/voltage)
	XBF-AD08A	8-channel analog input (current/voltage)
	XBF-AH04A	2-channel analog input (current/voltage)/2-channel analog output (current/voltage)
	XBF-DV04A	4-channel analog output (voltage)
	XBF-DC04A	4-channel analog output (current)
	XBF-RD04A	4-channel RTD input
	XBF-TC04S	4-channel Thermocouple input
	XBF-PD02A	Line drive 2axis
Communication module	XBL-C41A	Cnet (RS-422/485) I/F
	XBL-C21A	Cnet (RS-232C) I/F
	XBL-EMTA	Ethernet I/F
Loader Cable	PMC-310S	Connection cable (PC to PLC), 9pin (PC)-6pin (PLC), Soft tube type cable
	USB-301A	Connection cable (PC to PLC), USB
Memory module	XBO-M1024A	External memory for program back-up (1024kbyte)

## Smart link

Terminal board	Connection cable	XBM-DN16S XBM-DN32S	XBE-DC32A	XBE-TN32A	XBE-TP32A	Remark
SLP-T40P (Terminal board)	SLT-CT051-XBM	●	-	-	-	* Cable length CT051: 0.5m CT101: 1.0m CT151: 1.5m CT201: 2.0m CT301: 3.0m
	SLT-CT101-XBM	●	-	-	-	
	SLT-CT051-XBE	-	●	●	●	
	SLT-CT101-XBE	-	●	●	●	
	SLT-CT151-XBE	-	●	●	●	
	SLT-CT201-XBE	-	●	●	●	
	SLT-CT301-XBE	-	●	●	●	
SLP-RY4A (Relay board)	SLP-CT051-XBE	-	-	●	-	
	SLP-CT101-XBE	-	-	●	-	
	SLP-CT151-XBE	-	-	●	-	
	SLP-CT201-XBE	-	-	●	-	
	SLP-CT301-XBE	-	-	●	-	

## GM7U

### Features

**Global standard (IEC61131-3) language: IL, ID, SFC**

#### Various main module: 32 types

- 20/30/40/60 points
- AC/DC power, DC input, Relay/Transistor output

#### Various expansion module: 24 types

- Digital I/O 7 types, analog I/O 9 types, Communication I/F 6 types, option module 2 types

#### Total I/O control: 120 points

#### Program memory capacity:

**132Kbtye (including parameters)**

#### High speed processing

- 0.1 ~ 0.9  $\mu$ s/Basic instruction

#### Batteryless Backup

- Program backup: EEPROM
- Data backup: Supercapacitor

#### Communication Channel: 3 channels

- Loader: 1 CH, Built-in RS-485: 1 CH  
Built-in RS-232C or communication I/F: 1 CH
- Various mode: Dedicated/User-defined/  
MODBUS/No protocol/LS Inverter mode

#### Built-in functions

- High speed counter function (32 bits)
  - 1 phase: 100 kHz 2 CH, 20 kHz 2 CH (4 CH in total)
  - 2 phase: 50 kHz 1 CH, 10 kHz 1 CH (2 CH in total)
- Positioning function: DRT type only
  - Control axis: 2 axes (100 kHz)
  - Position/speed/synchronous operation
- Improved PID control function
  - Relay and PRC auto-tuning
  - Forward/Reverse
  - PWM output, delta MV
  - Positioning/Velocity algorithm
- Pulse catch, external Interrupt: 10  $\mu$ s 2 points, 50  $\mu$ s 6 points
- Input filter: 0~1000 ms

\* Expansion modules for GM7U and K120S are common.



G7M-DR20U



G7M-DR30U



G7M-DR40U



G7M-DR60U



G7L-CUEC



G7E-RY08A



## Features

Item		GM4-CPUA/B	GM4-CPUC	GM6	GM7U
Control method		Cyclic execution of stored program, Interrupt task execution			
I/O Updating method		Program refresh per 1 scan			
Program languages		IL (Instruction list)/LD (Ladder diagram)/SFC (Sequential function chart)			
Number of instructions	Operator	IL: 20, LD: 13			
	Standard function	194	194 + 'real number F'	194	
	Special function block	Special function blocks for special modules			
Configuration speed	Operator	0.2 $\mu$ s/step	0.12 $\mu$ s/step	0.5 $\mu$ s/step	0.1 $\mu$ s/step
	Standard function / Standard function block	0.2 $\mu$ s/step	0.12 $\mu$ s/step	0.5 $\mu$ s/step	
Program capacity		128 K	1 M	68 K	132 K
I/O points	Using 32pt module	1,024	1,792	384	20~120
	Using 64pt module	2,048	3,584	-	-
	Network	4,096/8,192	32,768	-	-

## GLOFA-GM6

### Features

- High performance features with compact size
- High-speed processing using dedicated CPU
- Designed by international standard language
- Designed by international standard language (IEC61131-3): IL, LD, SFC
- Max. I/O points: 384 points



## GLOFA-GM4

### Features

- Max. I/O points: GM4A/B (2,048), GM4C (3,584)
- Fast processing time with high-speed gate array
- Fit for small-and medium-sized manufacturing line network
- In case of remote system configuration, large-scale control available
- Cnet, DeviceNet, Fast Ethernet, Fnet, Profibus-DP, Rnet support
- Downsizing and high performance/function
- Special function modules
  - Analog I/O, PID, High-speed counter, Position control (APM), AT, TC, RTD, etc



# MASTER-K Series PLC

## K120S

### Features

#### 20/30/40/60-point standard main unit

#### 10/14/20/30-point economic main unit

- All the standard DRT-unit have transistor output for position control (except 10-point unit)
- Max. 120 points are available connecting 3 expansion units

#### High speed processing

- Basic command: 0.1 ~ 0.9  $\mu$ s/step,  
Application command: A few to several tens of  $\mu$ s/step

#### Batteryless backup

- Program backup: EEPROM backup while online editing
- Data backup: supercapacitor  
(over 2000 hours at normal temperature)

#### Various input handling

- Input filter: filter time can be set from 0 to 1000 ms as the unit of 8 points
- Pulse catch: 10  $\mu$ s (P0, P1), 50  $\mu$ s (P2 ~ P7)
- External interrupt: 10  $\mu$ s (P0, P1), 50  $\mu$ s (P2 ~ P7)

#### High speed counter: 32-bit signed counter

- 1 phase: 100 kHz 2 CH, 20 kHz 2 CH (4 CH in total)
- 2 phase: 50 kHz 1 CH, 10 kHz 1 CH (2 CH in total)
- Additional functions: preset function, latch counter, comparison output, RPM function

#### Positioning function

- Control axis: 2 axes (100 kHz)
- Operation mode: Single, repeated, end, keep, continuous
- Additional function: Return to origin, JOG operation, PWM output

#### Communication function

- Supports two built-in communication ports RS-232C and RS-485
- Supports 'No Protocol Mode' and communication monitoring

#### PID control function

- Relay and PRC auto-tuning
- PWM Output, anti-derivative kick, anti-windup, Positioning/Velocity algorithm to assign



MASTER-K 120S

Item	Model	Specification
Digital I/O	G7E-DR(08/10/20)A	G7E-DR08A: slim DC 24 V input 4/relay output 4, G7E-DR10A: DC 24 V input 6 pts/relay output 4 pts, G7E-DR20A: input 12 pts/relay output 8 pts
	G7E-TR10A	TR output 10 pts
Analog	G7E-DC08(RY08)A	G7E-DC08A: slim type (DC 24 V input 8 pts), G7E-RY08A: slim type (relay output 8 pts)
	G7F-ADHA(B)	G7F-ADHA: (AD: 2 CHs/DA: 1 CH), G7F-ADHB: slim type (AD: 2 CHs/DA: 2 CHs)
	G7F-AD2A(B)	G7F-AD2A: (AD: 4 CHs), G7F-AD2B: slim type (AD: 4 CHs)
	G7F-DA2I	G7F-DA2I: (DA: 4 CHs (current output))/G7F-DA2V: slim (DA: 4 CHs (voltage output))
	G7F-AT2A	4 points (0~200), analog timer
	G7F-RD2A	4 CHs, slim type, RTD module
Cnet interface	G7L-CUEB(C)	G7L-CUEB: RS232C 1 CH, G7L-CUEC: RS422 1 CH (Modbus protocol included)
DeviceNet interface	G7L-DBEA	DeviceNet slave interface module
Profibus-DP interface	G7L-PBEA	Profibus-DP slave interface module
Fieldbus interface	G7L-FUEA	Fieldbus interface module: LSIS dedicated protocol
	G7L-RUEA	Fieldbus interface module: LSIS SMART I/O dedicated protocol
RTC module	G7E-RTCA	RTC module
Memory module	G7M-M256B	Memory module (256 K)



## Features

Item	K120S		K200S	K300S
	Economic	Standard		
Operation method	Cyclic execution of stored program			
I/O control method	Scan synchronized batch processing method (Refresh method)			
Program language	Mnemonic, Ladder			
Number of instructions	Basic	30		
	Application	269	277	218
Max. I/O control points	70	120	384 (512)	1,024
Program memory capacity	2 K	10 K	7 K	15 K
Processing speed ( $\mu\text{s}/\text{Step}$ )	0.4	0.1	0.5	0.2

## MASTER-K200S

### Features

- Small-and medium-scale control with 384 points
- High-speed processing:  $0.5\mu\text{s}/\text{step}$
- On-line editing
- Change I/O value by force
- Small-and medium-sized manufacture line control by network
- Various special modules: analog, HSC, positioning, etc
- Built-in flash memory
- 3 types of CPU
- System monitoring function
- Trigger function
- Network support: Cnet, Fast Ethernet, Fnet, Rnet, DeviceNet, and Profibus-DP



## MASTER-K300S

### Features

- Small-and medium-scale control with 1,024 points
- High-speed processing:  $0.2\mu\text{s}/\text{step}$
- On-line editing
- Change I/O value by force
- Small-and medium-sized manufacture line control by network
- Downsizing and high performance
- Various special modules: analog, HSC, positioning, etc
- Network support: Cnet, Fast Ethernet, Fnet, Rnet, DeviceNet, Profibus-DP (Max. 4 modules in total)



# GLOFA-GM / Master-K Series PLC | Product list

## GM7/GM7U main unit

Type	Part Number	Specification	Power supply	Remarks
GM7 main	G7M-DR10A (/DC)	DC 24V Input 6 points, Relay output 4 points	AC 100~240V (DC 24V)	
	G7M-DR20A (/DC)	DC 24V Input 12 points, Relay output 8 points		
	G7M-DR30A (/DC)	DC 24V Input 18 points, Relay output 12 points		
	G7M-DR40A (/DC)	DC 24V Input 24 points, Relay output 16 points		
	G7M-DR60A (/DC)	DC 24V Input 36 points, Relay output 24 points		
	G7M-DT10A	DC 24V Input 6 points, Tr. output 4 points	AC 100~240V	
	G7M-DT20A	DC 24V Input 12 points, Tr. output 8 points		
	G7M-DT30A	DC 24V Input 18 points, Tr. output 12 points		
	G7M-DT40A	DC 24V Input 24 points, Tr. output 16 points		
	G7M-DT60A	DC 24V Input 36 points, Tr. output 24 points		
GM7U main	G7M-DR20U (/DC)	DC 24V Input 12 points, Relay output 8 points	AC 100~240V (DC 24V)	
	G7M-DR30U (/DC)	DC 24V Input 18 points, Relay output 12 points		
	G7M-DR40U (/DC)	DC 24V Input 24 points, Relay output 16 points		
	G7M-DR60U (/DC)	DC 24V Input 36 points, Relay output 24 points		
	G7M-DRT20U (/DC)	DC 24V Input 12 points, Tr. output 4 points/Relay output 4 points		
	G7M-DRT30U (/DC)	DC 24V Input 18 points, Tr. output 4 points/Relay output 8 points		
	G7M-DRT40U (/DC)	DC 24V Input 24 points, Tr. output 4 points/Relay output 12 points		
	G7M-DRT60U (/DC)	DC 24V Input 36 points, Tr. output 4 points/Relay output 20 points		
	G7M-DT20U (N) (/DC)	DC 24V Input 12 points, NPN Tr. output 8 points		
	G7M-DT30U (N) (/DC)	DC 24V Input 18 points, NPN Tr. output 12 points		
	G7M-DT40U (N) (/DC)	DC 24V Input 24 points, NPN Tr. output 16 points		
	G7M-DT60U (N) (/DC)	DC 24V Input 36 points, NPN Tr. output 24 points		
	G7M-DT20U (P) (/DC)	DC 24V Input 12 points, PNP Tr. output 8 points		
	G7M-DT30U (P) (/DC)	DC 24V Input 18 points, PNP Tr. output 12 points		
G7M-DT40U (P) (/DC)	DC 24V Input 24 points, PNP Tr. output 16 points			
G7M-DT60U (P) (/DC)	DC 24V Input 36 points, PNP Tr. output 24 points			

## K80S/K120S main unit

Type	Part Number	Specification	Power supply	Remarks	
K80S main	K7M-DR10S (/DC)	DC 24V Input 6 points, Relay output 4 points	AC 100~240V (DC 24V)		
	K7M-DR20S (/DC)	DC 24V Input 12 points, Relay output 8 points			
	K7M-DR30S (/DC)	DC 24V Input 18 points, Relay output 12 points			
	K7M-DR40S (/DC)	DC 24V Input 24 points, Relay output 16 points			
	K7M-DR60S (/DC)	DC 24V Input 36 points, Relay output 24 points			
	K7M-DT10S	DC 24V Input 6 points, Tr. output 4 points	AC 100~240V		
	K7M-DT20S	DC 24V Input 12 points, Tr. output 8 points			
	K7M-DT30S	DC 24V Input 18 points, Tr. output 12 points			
	K7M-DT40S	DC 24V Input 24 points, Tr. output 16 points			
	K7M-DT60S	DC 24V Input 36 points, Tr. output 24 points			
K120S economic	K7M-DR10UE (/DC)	DC 24V Input 6 points, Relay output 4 points	AC 100~240V (DC 24V)		
	K7M-DR14UE (/DC)	DC 24V Input 8 points, Relay output 6 points			
	K7M-DR20UE (/DC)	DC 24V Input 12 points, Relay output 8 points			
	K7M-DR30UE (/DC)	DC 24V Input 18 points, Relay output 12 points			
K120S standard	K7M-DR20U (/DC)	DC 24V Input 12 points, Relay output 8 points			
	K7M-DR30U (/DC)	DC 24V Input 18 points, Relay output 12 points			
	K7M-DR40U (/DC)	DC 24V Input 24 points, Relay output 16 points			
	K7M-DR60U (/DC)	DC 24V Input 36 points, Relay output 24 points			
	K7M-DRT20U (/DC)	DC 24V Input 12 points, Tr. output 4 points/Relay output 4 points			
	K7M-DRT30U (/DC)	DC 24V Input 18 points, Tr. output 4 points/Relay output 8 points			
	K7M-DRT40U (/DC)	DC 24V Input 24 points, Tr. output 4 points/Relay output 12 points			
	K7M-DRT60U (/DC)	DC 24V Input 36 points, Tr. output 4 points/Relay output 20 points			
	K7M-DT20U (/DC)	DC 24V Input 12 points, Tr. output 8 points			
	K7M-DT30U (/DC)	DC 24V Input 18 points, Tr. output 12 points			
K7M-DT40U (/DC)	DC 24V Input 24 points, Tr. output 16 points				
K7M-DT60U (/DC)	DC 24V Input 36 points, Tr. output 24 points				



## GM7/GM7U expansion modules

Type	Part Number	Specification	Power supply	Remarks	
Expansion module	Digital I/O	G7E-DR08A	From main module	GM7	
		G7E-DR10A			DC 24V Input 6 points, Relay output 4 points
		G7E-DR20A			DC 24V Input 12 points, Relay output 8 points
	Output	G7E-DC08A			DC 24V Input 8 points
		G7E-RY08A			Relay output 8 points
		G7E-RY16A			Relay output 16 point
Special module	Analog I/O	G7E-TR10A	DC 24V from external power supply	GM7	
		G7F-ADHA			Analog input 2Chs, Analog output 1Ch
		G7F-ADHB			Analog input 2Chs, Analog output 2Chs
	Analog Input	G7F-ADHC			Analog input 2Chs, Analog output 1Ch
		G7F-AD2A			Analog input 4Chs
	Analog Output	G7F-AD2B			Analog input 4Chs
		G7F-DA2I			Analog current output 4Chs
RTD Input	G7F-DA2V	Analog voltage output 4Chs			
Analog Timer	G7F-RD2A	RTD input 4Chs			
Comm. module	Cnet I/F	G7F-AT2A	From main module	GM7	
		G7L-CUEB			RS-232C 1Ch
	G7L-CUEC	RS-422 1Ch			
	Fnet I/F	G7L-FUEA			Fnet (dedicated protocol) I/F master
	Rnet I/F	G7L-RUEA			Rnet (dedicated protocol for SMART I/Os) I/F master
Option	Pnet I/F	G7L-PBEA	Profibus-DP slave unit		
	Dnet I/F	G7L-DBEA	DeviceNet slave unit		
Option	RTC pack	G7E-RTCA	RTC unit		
	Memory pack	G7M-M256	Memory pack for GM7	GM7 only	
		G7M-M256B	Memory pack for GM7U	GM7U only	

\* If a part number ends with /DC, the supply power is DC24V.

\* Slim type: G7E-DC08A, G7E-DR08A, G7E-RY8A, G7F-ADHB, G7F-AD2B, G7F-RD2A

## K80S/K120S expansion modules

Type	Part Number	Specification	Power supply	Remarks	
Expansion module	Digital I/O	G7E-DR08A	From main module	K120S only	
		G7E-DR10A			DC 24V Input 6 points, Relay output 4 points
		G7E-DR20A			DC 24V Input 12 points, Relay output 8 points
	Output	G7E-DC08A			DC 24V Input 8 points
		G7E-RY08A			Relay output 8 points
		G7E-RY16A			Relay output 16 point
Special module	Analog I/O	G7E-TR10A	DC 24V from external power supply	K120S only	
		G7F-ADHA			Analog input 2Chs, Analog output 1Ch
		G7F-ADHB			Analog input 2Chs, Analog output 2Chs
	Analog Input	G7F-ADHC			Analog input 2Chs, Analog output 1Ch
		G7F-AD2A			Analog input 4Chs
	Analog Output	G7F-AD2B			Analog input 4Chs
		G7F-DA2I			Analog current output 4Chs
RTD Input	G7F-DA2V	Analog voltage output 4Chs			
Analog Timer	G7F-RD2A	RTD input 4Chs			
Comm. module	Cnet I/F	G7F-AT2A	From main module		
		G7L-CUEB			RS-232C 1Ch
	G7L-CUEC	RS-422 1Ch			
	Fnet I/F	G7L-FUEA			Fnet (dedicated protocol) I/F master
	Rnet I/F	G7L-RUEA			Rnet (dedicated protocol for SMART I/Os) I/F master
Option	Pnet I/F	G7L-PBEA	Profibus-DP slave unit		
	Dnet I/F	G7L-DBEA	DeviceNet slave unit		
Option	RTC pack	G7E-RTCA	RTC unit		
	Memory pack	G7M-M256	Memory pack for K80S	K80S only	
		G7M-M256B	Memory pack for K120S	K120S only	

\* If a part number ends with /DC, the supply power is DC24V.

\* Slim type: G7E-DC08A, G7E-DR08A, G7E-RY8A, G7F-ADHB, G7F-AD2B, G7F-RD2A

# GLOFA-GM / Master-K Series PLC | Product list

## GM6/K200S

Type	Part Number	Specification	Remarks	
CPU	GM6-CPUA	Max. I/O: 384 points, Program memory: 68K, Built-in function: RS-232		
	GM6-CPUB	Max. I/O: 384 points, Program memory: 68K, Built-in function: RS-422, PID, RTC		
	GM6-CPUC	Max. I/O: 384 points, Program memory: 68K, Built-in function: RS-232C, PID, RTC, HSC (50kpps)		
	K3P-07AS	Max. I/O: 384 points, Program memory: 7K, Built-in function: RS-232	Program memory: 7k steps	
	K3P-07BS	Max. I/O: 384 points, Program memory: 7K, Built-in function: RS-422, PID, RTC		
	K3P-07CS	Max. I/O: 384 points, Program memory: 7K, Built-in function: RS-232C, PID, RTC, HSC (50kpps)		
Power module	GM6-PAFA	AC input (Free), output: DC 5V 2A, DC 24V 0.3A		
	GM6-PAFB	AC input (Free), output: DC 5V 2A, DC 15V 0.5A, DC -15V 0.2A, when analog module used Analog		
	GM6-PAFC	AC input (Free), output: DC 5V 3.5A, DC 24V 0.3A for 12-slot base board		
	GM6-PA2A	AC 220V Only, output: DC 5V 6A		
	GM6-PDFA	DC 12/24V input, output: DC 5V 2A		
	GM6-PDFB	DC 12/24V input, output: DC 5V 3A, DC 15V 0.5A, DC -15V 0.2A, when analog module used	Analog	
Base	GM6-B04M	4-slot base board	Not expandible	
	GM6-B06M	6-slot base board		
	GM6-B08M	8-slot base board		
	GM6-B12M	12-slot base board, Comm I/F module installation: slot 0~7		
DC input module	G6I-D21A	DC 12/24V input 8 points, Current Sink/Source type		
	G6I-D22A	DC 12/24V input 16 points, Current Sink/Source type		
	G6I-D22B	DC 24V input 16 points, Current Source type		
	G6I-D24A	DC 12/24V input 32 points, Current Sink/Source type		
	G6I-D24B	DC 24V input 32 points, Current Source type		
	AC input module	G6I-A11A	AC 110V input 8 points	
G6I-A21A		AC 220V input 8 points		
Relay output module	G6Q-RY1A	Relay output 8 points, DC 12/24V, AC 220V, 2A	AC, DC	
	G6Q-RY2A	Relay output 16 points, DC 12/24V, AC 220V, 2A		
	G6Q-RY2B	Relay output 16 points, DC 12/24V, AC 220V, 2A, Surge absorber		
Transistor output module	G6Q-TR2A	Tr. (NPN) output 16 points, DC 12/24V, 0.5A	DC	
	G6Q-TR2B	Tr. (PNP) output 16 points, DC 12/24V, 0.5A		
	G6Q-TR4A	Tr. (NPN) output 32 points, DC 12/24V, 0.1A		
	G6Q-TR4B	Tr. (PNP) output 32 points, DC 12/24V, 0.1A		
Triac output module	G6Q-SS1A	DC 12/24V input 8 points, AC 100~240V, 0.6A	AC	
I/O hybrid module	G6H-DR2A	DC 12/24V input 8 points, Relay output 8 points		
Special module	A/D module	G6F-AD2A	V/I input: 4 CHs, DC 1~5V, 0~10V, -10~10V, 4~20mA	GM6-PAFB/PDFB
		G6F-DA2V	V output: 4 CHs, DC -10~10V	
	D/A module	G6F-DA2I	I output: 4 CHs, DC 4~20mA	
		G6F-HSCA	1Ch, Counting range: 0~16,777,215	
	HSC module	G6F-HD1C	2 CHs, 500kpps, Counting range: -2,147,483,648~2,147,483,647, Line drive type	
		G6F-HO1C	2 CHs, 200kpps, Counting range: -2,147,483,648~2,147,483,647, Open collector type	
	Positioning module	G6F-PPxO	X=1, 2, 3: axis, Pulse output, 200kpps, Open collector type	GLOFA CPU V2.0
		G6F-PPxD	X=1, 2, 3: axis, Pulse output, 1M, Line drive type	MASTER-K CPU V2.3
Thermocouple input module	G6F-TC2A	Input: 4 CHs (Thermocouple: K, J, E, T, B, R, S)	GM6-PAFB/PDFB	
Comm. module	Fast Enet I/F module (Open type)	G6L-EUTB	10/100BASE-TX, UTP	GLOFA CPU V2.1
		G6L-EUFB	100BASE-FX, Fiber optic	MASTER-K CPU V2.4
	Fnet I/F module	G6L-FUEA	Fnet master module (Shielded twisted pair cable, 1Mbps)	
	Fnet remote I/F module	G6L-RBEA	Fnet remote module (Shielded twisted pair cable, 1Mbps)	
	Dnet I/F module	G6L-DJEA	DeviceNet master module (500kbps MAX.)	
	Pnet I/F module	G6L-PU EA	Profibus-DP master module (1K)	
		G6L-PU EB	Profibus-DP master module (7K)	
	Rnet I/F module	G6L-RJEA	Rnet master module	
	Cnet I/F module	G6L-CUEB	RS-232C	
		G6L-CJEC	RS-422/485	
Dummy module	GM6-DMMA	Dummy module for empty I/O slot		





## GM4/K300S

Type	Part Number	Specification	Remarks
CPU	GM4-CPUA	Max. I/O: 2,048 points, Program memory: 128K, Data memory: 52K	
	GM4-CPUB	Max. I/O: 2,048 points, Program memory: 128K, Data memory: 50K	
	GM4-CPUC	Max. I/O: 2,048 points, Program memory: 1M, Data memory: 428K	
	K4P-15AS	Max. I/O: 1,024 points, Program memory: 15K steps	
Main base	GM4-B04M	4-slot main base board	
	GM4-B06M	6-slot main base board	
	GM4-B08M	8-slot main base board	
	GM4-B12M	12-slot main base board	Not expandable
Main base (High Functional)	GM4-B4EH	4-slot main base board (High Functional)	
	GM4-B6EH	6-slot main base board (High Functional)	
	GM4-B8EH	8-slot main base board (High Functional)	
Expansion base	GM4-B04E	4-slot expansion base board	
	GM4-B06E	6-slot expansion base board	
	GM4-B08E	8-slot expansion base board	
Expansion base (High Functional)	GM4-B4EH	4-slot expansion base board (High Functional)	
	GM4-B6E H	6-slot expansion base board (High Functional)	
	GM4-B8EH	8-slot expansion base board (High Functional)	
Expansion cable	G4C-E041	Length: 0.4m	
	G4C-E121	Length: 1.2m	
	G4C-E301	Length: 3.0m	
Expansion cable (High Functional)	G4C-E051	Length: 0.6m	
	G4C-E601	Length: 6m	
	G4C-E102	Length: 10m	
Expansion cable (High Functional)	G4C-E152	Length: 15m	
	GM4-PA1A	AC 110V input, DC 5V: 4A, DC 24V: 0.7A	
	GM4-PA2A	AC 220V input, DC 5V: 4A, DC 24V: 0.7A	
Power module	GM4-PA1B	AC 110V input, DC 5V: 3A, DC 24V: 0.5A	
	GM4-PA2B	AC 220V input, DC 5V: 3A, DC 24V: 0.5A	
	GM4-PA2C	AC 220V input, DC 5V: 8A	
	GM4-PD3A	DC 24V input, DC 5V: 4A	
	DC input module	G4I-D22A	16 points DC 12/24V input (Current Sink/Source type)
G4I-D22B		16 points DC 12/24V input (Current Source type)	
G4I-D22C		16 points DC 24V input (Current Sink/Source type)	
G4I-D24A		32 points DC 12/24 input (Current Sink/Source type)	
G4I-D24B		32 points DC 12/24 input (Current Source type)	
G4I-D24C		32 points DC 24 input (Current Sink/Source type)	
AC input module	G4I-A12A	16 points AC 110V input	
	G4I-A22A	16 points AC 220V input	
Relay output module	G4Q-RY2A	16 points Relay output (2A)	AC, DC
Transistor output module	G4Q-TR2A	16 points Tr. (NPN) output (0.5A) (Sink type)	DC
	G4Q-TR2B	16 points Tr. (PNP) output (0.5A) (Source type)	
	G4Q-TR4A	32 points Tr. (NPN) output (0.1A) (Sink type)	
	G4Q-TR4B	32 points Tr. (PNP) output (0.1A) (Source type)	
	G4Q-TR8A	64 points Tr. (NPN) output (0.1A) (Sink type)	
Triac output module	G4Q-SS2A	16 points Triac output (1.0A)	AC
	G4Q-SS2B	16 points Triac output (0.6A)	
I/O hybrid module	G4H-DR2A	8 points DC 12/24V input, 8 points relay output	
	G4H-DT2A	8 points DC 12/24V input, 8 points Tr. output	
Special module	A/D module	G4F-AD2A	V/I input: 4 CHs (DC -5~-5V/-10~-10V/DC -20~-20mA)
		G4F-AD3A	V/I input: 8 CHs (DC 1~-5V/0~-10V/DC 4~-20mA)
	D/A module	G4F-DA1A	V/I output: 2 CHs (DC -10~-10V, DC 4~-20mA)
		G4F-DA3V	V output: 8 CHs (DC -10~-10V)
		G4F-DA3I	I output: 8 CHs (DC 4~-20mA)
		G4F-DA2V	V output: 4 CHs (DC -10~-10V)
		G4F-DA2I	I output: 4 CHs (4~-20mA)

# GLOFA-GM / Master-K Series PLC | Product list

## GM4/K300S

Type	Part Number	Specification	Remarks	
Special module	HSC module	G4F-HSCA	1 CH, 50kHz, Counting range: 0~16,777,215	
		G4F-HD1C	2 CHs, 500kpps, Counting range: -2,147,483,648~+2,147,483,647, Line drive type	
		G4F-HO1C	2 CHs, 200kpps, Counting range: -2,147,483,648~+2,147,483,647, Open collector type	
	Positioning module	G4F-PPxO	X=1, 2, 3: axis, Pulse output, 200kpps, Open Collector Type	CPU V3.2 ↑
		G4F-PPxD	X=1, 2, 3: axis, Pulse output, 1Mbps, Line Drive Type	
	Thermocouple input module	G4F-TC2A	Input: 4 CHs (Thermocouple: K, J, E, T, B, R, S)	
	RTD input	G4F-RD2A	Input: 4 CHs	
PID control module	G4F-PIDB	Max. 16-loop control (Autotuning), 16-point digital output		
Comm. module	Fast Enet I/F module (Open type)	G4L-EUTB	10/100BASE-TX, UTP	GLOFA CPU V2.7 ↑ MASTER-K CPU V2.4 ↑
		G4L-EUFB	100BASE-FX, Fiber optic	
		G4L-EU5B	10BASE-5, AUI	
	Fnet I/F module	G4L-FUEA	Fnet master module (Shielded twisted pair cable), 1Mbps	
		G4L-FUOA	Fnet master module (Optic cable)	
	Fnet remote I/F module	G4L-RBEA	Fnet remote module (Shielded twisted pair cable), 1Mbps	
	Dnet I/F module	G4L-DUEA	DeviceNet master module (500kbps MAX.)	
	Pnet I/F module	G4L-PUEA	Profibus-DP master module (1Kbyte)	
		G4L-PUEB	Profibus-DP master module (7Kbyte)	
	Rnet I/F module	G4L-RUEA	Rnet master module	
	Cnet I/F module	G4L-CUEA	RS-232C/RS-422: 1Ch each, Stand alone/Interlocking mode	
	Dummy module	GM4-DMMA	Dummy module for empty I/O slot	
	Memory module	G4M-M032	Capacity: 128K (32k steps)	
USB cable	USB-301A	Downloading cable for USB port of GM4-CPUC	GM4-CPUC	

\* In GM4-CPUC, you are supposed to use high-functional base (main/expansion) and high functional cable when you want to make more than 3-stage expansion.

# SMART I/O | Stand alone type



## Features

- Wiring reduction and real time control of distributed I/O
- Supporting Rnet, DeviceNet, Profibus-DP, MODBUS (RS-422/485)
- Various I/O (DC/TR/Relay) modules with the unit of 16/32 points



## Digital I/O specifications

Item	Input		Output			Mixed module	
	DC (Sink/Source)		Transistor (Sink)		Relay	DC (Sink/Source)	Transistor (Sink)
No. of point	16	32	16	32	16	16	16
Rated input (Load voltage)	DC 24 V		DC 24 V			DC 24 V	
Input current (Load current)	7 mA		0.1 A/2 A, 0.5 A/3 A			2 A/5 A	
Response time	Off → On	3 ms or less	3 ms or less			3 ms or less	
	On → Off	3 ms or less	3 ms or less			3 ms or less	
Common	16 points/COM		16 points/COM			16 points/COM	
Current consumption	200 mA	300 mA	280 mA	380 mA	550 mA	350 mA	
Network	Rnet	GRL-D22A	GRL-D24A	GRL-TR2A	GRL-TR4A	GRL-RY2A	GRL-DT4A
	Profibus-DP	GPL-D22A ●	GPL-D24A ●	GPL-TR2A ▲	GPL-TR4A ▲	GPL-RY2A ●	GPL-DT4A ▲
	DeviceNet	GDL-D22A ●	GDL-D24A ●	GDL-TR2A ▲	GDL-TR4A ▲	GDL-RY2A ●	GDL-DT4A ▲
	MODBUS	GSL-D22A	GSL-D24A	GSL-TR2A	GSL-TR4A	GSL-RY2A	GSL-DT4A

Note1) Specification stated in the table is specification of type A. Refer to XGT user's manual.  
 ● A, C ▲ A, A1, B, C, C1

A Sink, Rated current: 0.1A, terminal fixed type  
 A1 Sink, Rated current: 0.5A, terminal fixed type

B Source, Rated current: 0.5A, terminal fixed type  
 C Source, Rated current: 0.5A, terminal separated type  
 C1 Sink, Rated current: 0.5A terminal separated type

## Analog I/O specifications

Item	GPL-AV8C	GPL-AC8C	Item	GPL-DV4C	GPL-DC4C
Input channels	8 channels		Output channels	4 channels	
Analog input	DC 1-5 V, 0-5 V, 0-10 V,	0-20 mA, 4-20 mA,	Digital input	0-4000, 0-8000, -8000-8000	
	-10~+10 V	- 20-20 mA		0-8000	
Digital output	0-4000, 0-8000, -8000-8000		Analog output	DC 1-5 V, 0-5 V, 0-10 V,	
Input impedance	1 M $\Omega$	250 $\Omega$		0-20 mA, 4-20 mA	
Max. resolution	$\pm 15$ V	$\pm 30$ mA	Load impedance	-10~+10 V	
	1.25 mV	2.5 $\mu$ A		1 K $\Omega$ or more (0-5 V or 1-5 V)	
Accuracy	$\pm 0.3\%$ (full scale, Ta=0-55 °C)	$\pm 0.3\%$ (full scale, Ta=23 °C $\pm 5$ °C)	Resolution	2 K $\Omega$ or more (0-10 V or -10-10 V)	
		$\pm 0.4\%$ (full scale, Ta=0-55 °C)		1.25 mV	
Conversion speed	10 ms or less/8 channel		Accuracy	$\pm 0.3\%$ (full scale, Ta=0-55 °C)	
Response period	10 ms or less/8 channels + Transmission period (ms)			$\pm 0.3\%$ (full scale, Ta=23 °C $\pm 5$ °C)	
	Analog input/output terminal with FG→Insulation		Conversion speed	$\pm 0.4\%$ (full scale, Ta=0-55 °C)	
Insulation method	Analog input/output terminal with Communication terminal→Insulation			10 ms or less/4 channel	
	Analog input/output terminal with each channel→No insulation		Response period	10 ms or less/8 channels + Transmission period (ms)	
External power supply	DC 24 V (21.6 ~ 26.4)			Analog input/output terminal with FG→Insulation	
External current consumption	DC 24 V : 220 mA		Insulation method	Analog input/output terminal with Communication terminal→Insulation	
				Analog input/output terminal with each channel→No insulation	
Weight (kg)	0.313	0.313	External power supply	DC 24 V (20.4 ~ 28.8)	
			External current consumption	210 mA	240 mA
			Weight (kg)	0.314	0.322

## Communication specifications

Item	Rnet (LS dedicated network)	Profibus-DP	DeviceNet	MODBUS
Protocol	LSIS dedicated protocol (Fnet for Remote)	Profibus-DP (RS-485/EN50170)	DeviceNet (CAN)	MODBUS (RS-422/485)
Transmission speed	1 Mbps	9.6 Kbps ~ 12 Mbps	125/250/500 Kbps	2.4 Kbps ~ 38.4 Kbps
Transmission distance	750 m/segment	100 m ~ 1.2 km	500/250/125 m (Thin cable: 100 m)	500 m
Topology	Bus Token	Bus	Trunk & Drop	Bus
Transmission	Pass & Broadcast	Token Pass & Master/Slave (Poll)	CSMA/NBA (Poll, Cyclic, COS, Bit Strobe)	Master/Slave (Poll)
No. of stations	32/segment (Input: 32, Output: 32)	32/segment, 99/network	64	32
Link capacity	2,048 points/master (64 stations × 32 points)	7 Kbyte/master	2,048 points/master	64 points/station

Note1) Smart I/O supports Poll type currently, but is supposed to support Cyclic, COS and Strobe later on.

# SMART I/O | Expandable type



Modbus TCP, EtherNet/IP



DeviceNet



Profibus-DP

## Features

- Easy configuration of remote system using XGB expansion I/O
- Up to 8 modules expandable with Network adapter
- Max. 256-point digital I/O
- Max. 16-channel analog I/O
- Network adapter: Profibus-DP, DeviceNet, Rnet, Modbus TCP, EtherNet/IP

## DeviceNet specification

Item	Specification			
Communication Mode	Poll, Bit-strobe, COS, Cyclic			
Topology	Bus, Trunk and Drop			
Master/Slave	Slave			
Baud rate/	kbps	125	250	500
Distance	m	500	250	100
Max. Node Number (MAC ID)	64 (0~63)			
Number of Expansion I/O Slots	8			
I/O Data Size	64bytes (Input: 32bytes/Output: 32bytes)			
Max. Analog Channels	32Chs (Input: 16Chs/Output: 16Chs)			
Power	Input	19.2V ~ 28.8V		
	Output	5V(±20%)/1.5A		
Weight	100g			

\* When I/O module is installed, check the current consumption (Max. Current: 1.5A)

## Modbus TCP, EtherNet/IP Specification

Item	Specification	
International standard	IEEE 802.3	
Protocol	Modbus TCP, EtherNet/IP	
Topology	Line(Daisy-Chain), Star	
Max. Protocol size	1500bytes	
Flow control	Full duplex, Half duplex	
Baud rate	10/100Mbps	
Max. Distance between node	100m	
Communication port	RJ-45 (2Ports, Switch Built-in)	
IP Setting	Software setting	
Number of Expansion I/O Slots	8	
I/O Data size	64bytes (Input: 32bytes/Output: 32bytes)	
Max. Analog channels	32Chs (Input: 16Chs/Output: 16Chs)	
Power	Input	19.2V ~ 28.8V
	Output	5V(±20%)/1.5A
Weight	100g	

\* When I/O module is installed, check the current consumption (Max. Current: 1.5A)

## Profibus-DP Specification

Item	Specification					
Media Access	Poll					
Topology	Bus					
Master/Slave	Slave					
Baud rate/	kbps	9.6	19.2	93.75	187.5	500
Distance	m	1200	1200	1200	1000	400
Distance	kbps	1500	3000	6000	12000	-
	m	200	100	100	100	-
Max. Node Number	100 (0~99)					
Number of Expansion I/O Slots	8					
I/O Data Size	64bytes (Input: 32bytes/Output: 32bytes)					
Max. Analog Channels	32Chs (Input: 16Chs/Output: 16Chs)					
Power	Input	19.2V ~ 28.8V				
	Output	5V(±20%)/1.5A				
Weight	100g					

\* When I/O module is installed, check the current consumption (Max. Current: 1.5A)



# XP Series | Human Machine Interface



## Graphic type XP30/XP50/XP70/XP80/XP90

- High and vivid distinction with 65,536 colors
- Various vector symbols and high quality raster symbols
- Support diverse file types including BMP, JPG, GIF, and WMF, etc.
- Simple movie clip effects with GIF animation.
- 10/100 BASE-T Ethernet interface.
- Convenient and easy screen editing
- Strengthened data management (Logging, Recipe, and Alarm).
- Read function of a controller's state information (Monitoring and maintenance).
- Multi-lingual display up to 8 languages and easy switching.
- Offline program simulation with XG5000.
- Tag function of the HMI S/W (Easy to change the address of the graphic objects).
- USB host for the use of peripheral devices (Mouse, keyboard, printer, etc).
- Sufficient memory space for screen saving (10MB).



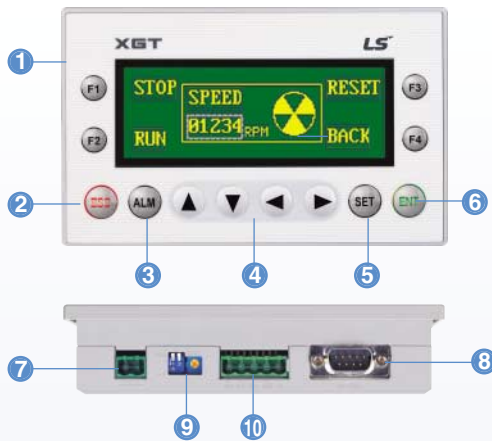
Item		XP30-BTE/DC	XP30-BTA/DC	XP30-TTA/DC	XP50-TTA/DC	XP70-TTA/AC XP70-TTA/DC	XP80-TTA/AC XP80-TTA/DC	XP90-TTA/AC	
Display description		Mono Blue LCD			TFT Color LCD				
Display Size (inch)		14cm (5.7")			14cm (8.4")	26cm (10.4")	31cm (12.1")	38cm (15")	
Resolution		320 × 240			640 × 480		800 × 600	1024 × 768	
Color		8-bit Gray Scale			65,536 color				
Backlight		LED			CCFL (whole LCD), auto On/ Off (50,000hr)				
Contrast		Adjustable			Fixed				
Luminance		230cd/m <sup>2</sup>			400cd/m <sup>2</sup>	480cd/m <sup>2</sup>	430cd/m <sup>2</sup>	400cd/m <sup>2</sup>	450cd/m <sup>2</sup>
Viewing angle	Up/Down(Degree)	20/40	20/40	70/50	60/50	65/45	75/45	60/50	
	Left/Right(Degree)	45/45	45/45	70/70	65/65	65/65	65/65	75/75	
Touch panel		4-wire system, analog			8-wire system, analog				
LED		Green : Run (Monitoring, download drawing data) Red : Error (Communication error, drawing data error)							
Processor		ARM920T(32bit RISC), 200MHz							
Memory	Display data	3MB	10MB					20MB	
	Backup data	128kB	512KB (Logging, alarm data saving)						
Ethernet		-			1ch, IEEE802.3, 10/100Base-T				
USB interface		USB Host × 1		USB Host × 2					
Serial	RS-232C	-			2ch (1 port for PC communication)				
	RS-422/485	-			1ch, 422/485				
CF memory card interface		-		CF memory card (TYPE-I) X1					
AUX interface		-		Optional					
Certification		CE, UL, KCC							
Protection		IP65F (Front Water Proof Structure)							
Size (W × H × D)mm		181 × 140 × 56.5	181 × 140 × 66.5		240 × 174 × 73	317 × 243 × 73		395 × 249 × 73	
Panel Cut (W × H)mm		155.5 × 123			228 × 158	294 × 227		383 × 282	
Weight (kg)		0.62	0.75		1.4	2.2	2.4	3.9	
Power	Rated voltage		DC 24V			AC100~220V, DC24V		AC100 ~ 220V	
	Permitted voltage	AC	-			MIN 85 VAC, MAX 264 VAC		MIN 85 VAC, MAX 264 VAC	
		DC	MIN 19.2 VDC, MAX 28.8 VDC			MIN 19.2 VDC, MAX 28.8 VDC		-	
	Watt	AC	-	-		-	37	40	46
DC		5	8.5		20	27	30	-	



# XP Series | Human Machine Interface

## Text type XP10

- Screen: 192 × 64 Graphic STN LCD
- System RAM: 1000 words
- Flash memory: Program/Parameter back up
- Communication: Half-duplex comm.
  - Baud rate: 1200~115200 bps
  - Master/slave setting available
  - RS-232C/RS-485 2 CH separate to use
- Power requirements - 24 V input or 5 V direct input by LS PLC
- Various function key - ESC, ALM, SET, ENT, F1-F4, Arrow keys
- Panel Editor - Easy programming and H/W setting



- 1 Key to control PLC device and screen
- 2 ESC key
- 3 Alarm history
- 4 Data input and Screen change
- 5 PLC data setting
- 6 Enter key
- 7 DC24V input terminal
- 8 RS-232C port to download a project
- 9 Brightness adjustment
- 10 RS-422 port

Item		Specifications	
		XP10BKA/DC	XP10BKB/DC
Input voltage	5VDC	DC 4.9 ~ 5.1 (RS-232C port)	
	24VDC	DC 21.6 ~ 26.4 (DC Input connector)	
	Consumption current	Less than 200mA	
Display		LED back-light (192 x 64 Dots)	
Communication interface		RS-232C, RS-422/485	
Flash memory		256K bytes	
Language		Default: English, Can be switched to Korean/Chinese/Russian	
RTC		None	Supports
Download specification		115,200bps	
Keys		12 Keys (F1~F4, ESC, ALM, ▲, ▼, ◀, ▶, SET, ENT)	

# Micro PLC comparison table



## Features

	K120S		XGB	
	Economic type	Standard type	XBM	XBC
<b>Memory</b>				
User Program	2k steps	10k steps	10k steps	15k steps
EEPROM	✓	✓	-	-
Flash memory	-	-	✓	✓
Back-up Memory Module	✓	✓	✓	✓
<b>I/O</b>				
Embedded I/O (max.)	20	60	32	64
Local Expansion (max.)	40	60	224	320
<b>Added functionality</b>				
Analog input (expansion)	4Current or Voltage inputs	4Current or Voltage inputs	4Current or Voltage inputs	4Current or Voltage inputs
Analog output (expansion)	4Current outputs	4Current outputs	4Current outputs	4Current outputs
	4Voltage outputs	4Voltage outputs	4Voltage outputs	4Voltage outputs
Analog In/Out (expansion)	2Current or Voltage inputs	2Current or Voltage inputs	-	-
	2Current or Voltage outputs	2Current or Voltage outputs	-	-
	2Current or Voltage inputs 1Current or Voltage outputs	2Current or Voltage inputs 1Current or Voltage outputs	-	-
PID (embedded)	-	✓	✓	✓
High Speed Counters (embedded)	2phase 10kHz (1phase) or 1phase 5kHz (2phase)	2phase 100kHz (1phase) 2phase 20kHz (1phase) or 1phase 50kHz (2phase) 1phase 10kHz (2phase)	4phase 20kHz (1phase) or 2phase 10kHz (2phase)	4phase 100kHz (1phase) 4phase 20kHz (1phase) or 2phase 50kHz (2phase) 2phase 10kHz (2phase)
RTD (expansion)	✓	✓	✓	✓
Thermocouple (expansion)	-	-	✓	✓
Real Time Clock	Optional	Optional	-	Built-in
Floating Point Math	-	-	✓	✓
Position; Pulse Width Modulated	-	2Axis 100kHz (DRT/DT type)	2Axis 100kHz (DN type)	2Axis 100kHz (DN type)
<b>Programming</b>				
Windows software	KGLWIN	KGLWIN	XG5000	XG5000
<b>Communications</b>				
Download port	Serial	Serial	Serial	Serial + USB
RS-232 Ports (Communication port)	1ch RS-232C or RS-485	✓	✓	✓
Profibus module (Slave)	✓	✓	-	-
DeviceNet module (Slave)	✓	✓	-	-
RS-422/485 (embedded)	1ch RS-485	1ch RS-485	1ch RS-485	1ch RS-485
Ethernet (expansion)	-	-	✓	✓
Operating Power	DC12V/24V AC100~240V	DC12V/24V AC100~240V	DC24V	DC24V AC100~240V